## TECHNICAL DATA SHEET

Material Specification Criteria | Project Submittal Data



## Thermoseal CCX

Medium Density • Closed Cell Spray Foam Insulation

ThermoSeal CCX is a two component, semi-rigid, medium density, 2 lb closed cell polyurethane foam insulation system which simultaneously insulates and air-seals your building structure. Thermoseal CCX requires the use of an "A" component (ISO) and a blended "B" component (RESIN), which contains ZERO ozone depleting catalysts, polyols and fire retarding materials. ThermoSeal CCX is designed to make homes more energy efficient, quieter, healthier and more comfortable. ThermoSeal CCX is applied as a liquid spray which expands approximately 15 times its initial mass and cures within seconds into a semi-rigid mass. ThermoSeal CCX fills all building cavities completely sealing all cracks, crevices, and voids where air loss and infiltration are most common.

Physical Properties				
Property	Value	Test Method		
R-Value	6.7 Summer@1"/6.9 Winter@1"	ASTM C 518		
Core Density	2.23 lb/ft³ Summer/2.17 lb/ft³ Winter	ASTM D 1622		
Closed Cell Content	>= 93%	ASTM D 6226		
Water Vapor Transmission - Permeance	Perms: <1@ 1"	ASTM E 96		
Air Leakage Rate	<.02 L/sm² @ 75Pa@1"	ASTM E 283		
Compressive Strength (PSI)	18 psi Summer/23 psi Winter	ASTM D 1621		
Tensile Strength (PSI)	18 psi Summer/54 psi Winter	ASTM D 1623		
Dimensional Stability	5.45% Summer/4.14% Winter	ASTM D 2126		
Water Absorbtion (volume)	0.87% Summer/0.81% Winter	ASTM D 2842		
VOC Emmissions	Meets Criteria	UL (Greenguard Gold		
Fungi Resistance	Zero Rating	ASTM C 1338		
Fire Properties				
Property	Value	Test Method		
Surface Burning Charateristics  • Flame Spread  • Smoke Index	Class 1 Pass 5 350 Summer/450 Winter	ASTM E 84		
Ignition Barrier	<ul> <li>Compliant with 2009, 2012 &amp; 2015 IBC, IRC and ICC-E AC377 Appendix X requirements for use in attics and crawlspaces without a prescriptive ignition barrier or intumescent coating.</li> </ul>	ES ICC- ES AC377 Appendix X		
Thermal Barrier	• Compliant with 2009, 2012 & 2015 IBC and IRC without 15 minute Thermal Barrier when coated with IFTI's DC at (88.88 sq. ft./gal @ 18 mils wet and 12 mils dry) coverate of 1.136 gallons (4.3 L) per 100 square feet (9.3 m	2315 verage		
Evaluation Report				
Evaluation Report	#ESR-4137	ICC Council		

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Storage and Proccessing Information

Liquid Component Properties			
Property	A Side - PMDI	B Side-Thermoseal CCX	
Color	Brown	Blue	
Viscosity @ 77°F (25°C)	185 - 230 cps	200 - 350 cps	
Specific Gravity	1.25	1.17 - 1.22	
Storage Temperature	50°F-80°F (10°C-27°C)	59°F-77°F (15°C-25°C)	
Mixing Ratio (By Volume)	1:1	1:1	
Shelf Life • Of unopened drums stored within specified range	1 Year	6 Months	

Recommended Processing Parameters				
Recirculation Target	Do not recirculate. Gradually warm drums to 77°F prior to use.			
Primary Heater Target (Initial)	100°F	38°C		
Primary Hose Target (Initial)	100°F	38°C		
Target Processsing Pressure	1200 psi	8274 kPa		
Substrate & Ambient Temp	>10°F (Winter)/ >50 °F (Summer)	>-12°C (Winter)/>10°C (Summer)		
Moisture Content of Substrate	<19%	<19%		
Moisture Content of Concrete  • Must be clean, dry and free of dust and debris	<10%	<10%		

**Processing** - Application processing temperatures can vary and are dependent upon indoor ambient temperature, outdoor ambient temperature, substrate temperature, humidity, elevation, substrate type, equipment, and other factors. While manufacturing polyurethane foam plastic on site, the applicator must continuously observe the characteristics of the sprayed foam and adjust the processing temperatures and pressures to maintain optimal cell structure, adhesion, and overall foam quality. *It is the sole responsibility of the applicator* to manufacture Thermoseal polyurethane foam plastic on-site within our specifications. When applying Thermoseal, all substrates must be 10°F degrees above the dew point and free of all debris including frost, oil, rust, dust, or other debris. The equipment being used must be set to deliver a consistent 1:1 ratio by volume and must be capable of achieving at least 1200 psi and the target processing temperatures outlined in this manual. To maintain warranty status on all Thermoseal products, the Applicator's Thermoseal Training Certificate must be current. Thermoseal Training is free and can be conducted on our website at http://www.ThermosealUSA.com.

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